

# IARM 311A – Titanium, CP Grade 2

## SUMMARY

The application note summarizes the digestion of IARM 311A, a Grade 2, Titanium certified reference material using ColdBlock™ Digestion Pro Series Technology..

|  |   |
|--|---|
| <b>Instrument:</b>                         | Equipment: ColdBlock CBM sample digester, chiller, HF compatible liners, ICP-OES                              |
| <b>Published:</b>                          | September 2024  |
| <b>Digestion Time:</b>                     | 10 Minutes  |
| <b>Acid Used:</b>                          | Aqua Regia & HF   |
| <b>Average ColdBlock Recovery vs. CRM:</b> | <ul style="list-style-type: none"><li>■ 98% Aluminum</li><li>■ 99% Chromium</li><li>■ 101% Titanium</li></ul> |

## METHODOLOGY

1. Chiller temperature was set to -5°C
2. 0.2g of each sample was weighed and placed into a ColdBlock™ Digestion vessel
3. 12 mL Aqua Regia + 1mL HF was added
4. Sample was digested at 90% power for 10 minutes
5. Samples were cooled and bulked to 50mL using 2% HNO<sub>3</sub><sub>v/v</sub>

## DISCUSSION

- Samples were digested in triplicate
- After 10-minute digestion, the samples are clear and colorless
- As a safer alternative to HF, you can add solid NH<sub>4</sub>F (ammonium fluoride)



*IARM 311A after bulk up*

IARM 311A CR Grade 2 Titanium is a certified reference material sourced from LGC ARMI. LGC ARMI, Analytical Reference Material International, Manchester, New Hampshire, USA (September 2009)

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## Results

| IARM 311A - CP, Grade 2 Titanium |                       |   |          |          |          |         |       |       |            |
|----------------------------------|-----------------------|---|----------|----------|----------|---------|-------|-------|------------|
| Method:                          | 0.2g                  | 12mL Aqua Regia + 1 mL HF, digested at 90% power for 10 minutes |          |          |          |         |       |       |            |
| Analyte                          | Certified Value (ppm) | 95% Confidence Limits   | Sample A | Sample B | Sample C | Average | Stdev | % RSD | % Recovery |
| Al                               | 3200                  | 100   | 3140     | 3200     | 3020     | 3120    | 74.83 | 1.8   | 98%        |
| Cr                               | 130                   | 10  | 130      | 131      | 125      | 128.7   | 6.62  | 2.0   | 99%        |
| Cu                               | 13                    | 5   | 14       | 12       | 13       | 13      | 0.82  | 6.3   | 100%       |
| Fe                               | 600                   | 20  | 590      | 550      | 550      | 563     | 18.86 | 3.3   | 94%        |
| Mn                               | 13                    | 2   | 13       | 13       | 13       | 13.1    | 0.29  | 2.2   | 101%       |
| Mo                               | 12                    | 2   | 13       | 13       | 10       | 12      | 1.45  | 12.1  | 100%       |
| Ni                               | 140                   | 10  | 133      | 133      | 132      | 133     | 0.47  | 0.4   | 95%        |
| Si                               | 50                    | 10  | 46       | 42       | 54       | 47      | 4.99  | 11    | 95%        |
| Sn                               | 20                    | 4   | 19       | 19       | 18       | 19      | 0.47  | 2.5   | 93%        |
| Ti                               | 994000                | N/A   | 998700   | 1011500  | 1002100  | 1004100 | 5413  | 0.5   | 101%       |
| V                                | 40                    | 10  | 39       | 39       | 38       | 39      | 0.47  | 1.2   | 97%        |
| Zr                               | 120                   | 10  | 115      | 112      | 115      | 114     | 1.41  | 1.2   | 95%        |